

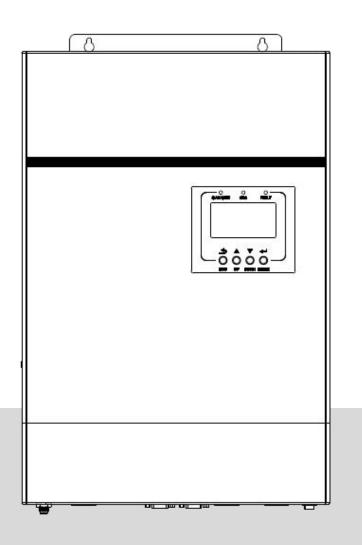
# **User Manual**

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# Off Grid Solar Inverter **5KVA**



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## **Information on this Manual**

## **Validity**

This manual is valid for the following devices:

Off grid solar inverter with MPPT controller, 5KVA;

## **Scope**

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations.

## **Target Group**

This document is intended for qualified persons and end users. Tasks that do not require any particular qualification can also be performed by end users. Qualified persons must have the following skills:

- Knowledge of how an inverter works and is operated
- Training in how to deal with the dangers and risks associated with installing and using electrical devices and installations
- Training in the installation and commissioning of electrical devices and installations
- Knowledge of the applicable standards and directives
- Knowledge of and compliance with this document and all safety information

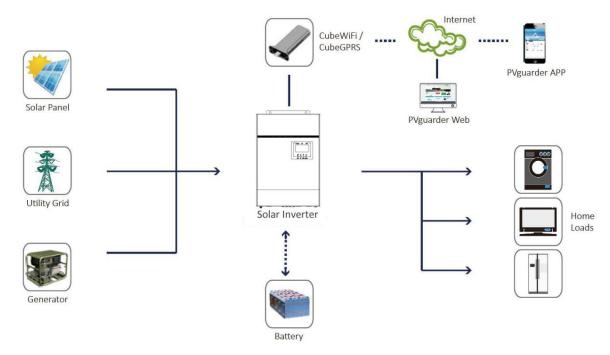
## **Safety Instructions**



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Please be clear which kind of battery system you want, lithium battery system or lead-acid battery system, if you choose the wrong system, energy storage system can't work normally.
- 2. Before using the unit, read all instructions and cautionary marking on the unit, the batteries and all appropriate sections of this manual. The company has the right not to quality assurance, if not according to the instructions of this manual for installation and cause equipment damage.
- 3. All the operation and connection please professional electrical or mechanical engineer.
- 4. All the electrical installation must comply with the local electrical safety standards.
- 5. When install PV modules in the daytime, installer should cover the PV modules by opaque materials, otherwise it will be dangerous as high terminal voltage of modules in the sunshine.
- 6. **CAUTION-**To reduce risk of injury, charge only deep-cycle lead-acid type rechargeable batteries and lithium batteries. Other types of batteries may burst, causing personal injury and damage.
- 7. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 8. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 9. **NEVER** charge a frozen battery.
- 10. For optimum operation of this inverter, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter.
- 11. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 12. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 13. GROUNDING INSTRUCTIONS -This inverter should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 14. **NEVER** cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 15. Make sure the inverter is completely assembled, before the operation.

## Introduction



Hybrid Power System

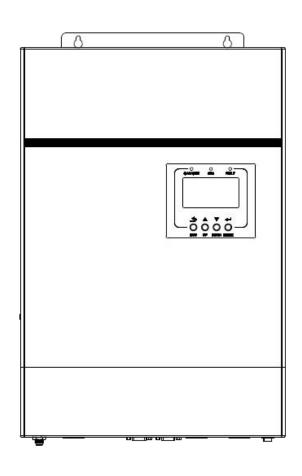
This is a multifunctional off grid solar inverter, integrated with a MPPT solar charge controller, a high frequency pure sine wave inverter and a UPS function module in one machine, which is perfect for off grid backup power and self-consumption applications. This inverter can work with or without batteries.

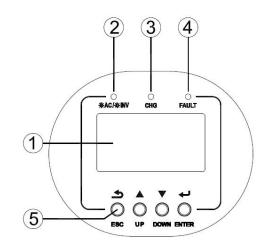
The whole system also need other devices to achieve complete running such as PV modules, generator, or utility grid. Please consult with your system integrator for other possible system architectures depending on your requirements. The WiFi / GPRS module is a plug-and-play monitoring device to be installed on the inverter. With this device, users can monitor the status of the PV system from the mobile phone or from the website anytime anywhere.

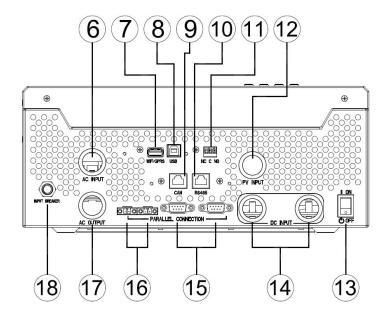
#### **Features**

- Rated power 5KW, power factor 1
- MPPT ranges 120V~430V, 450Voc
- High frequency inverter with small size and light weight
- Pure sine wave AC output
- Solar and utility grid can power loads at the same time
- With CAN/RS485 for BMS communication
- With the ability to work without battery
- Parallel operation up to 6 unit (only with battery connected)
- WIFI/ GPRS remote monitoring (optional)

## **Product Overview**







- 1. LCD display
- 3. Charging indicator
- 5. Function buttons
- 7. WiFi/GPRS communication port
- 9. CAN communication Port
- 11. Dry contact
- 13. Power on/off switch
- 15. Parallel communication ports
- 17. AC output

- 2. Status indicator
- 4. Fault indicator
- 6. AC input
- 8. USB communication port
- 10. RS485 communication Port
- 12. PV input
- 14. Battery input
- 16. Current sharing ports
- 18. Circuit breaker

## **Installation**

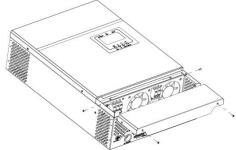
## **Unpacking and Inspection**

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items in the package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- ▶ Software CD x 1
- Current sharing cable x 1
- ▶ Parallel communication cable x 1

## **Preparation**

Before connecting all wiring, please take off bottom cover by removing two screws as shown below.



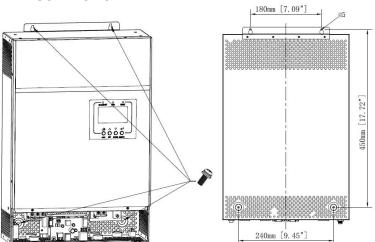
## **Mounting the Unit**

Consider the following points before selecting where to install:

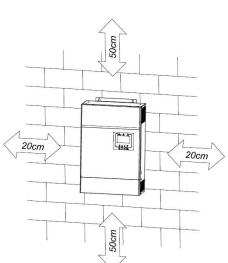
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.



## **Battery Connection**

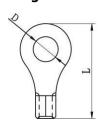
## **Lead-acid Battery Connection**

User can choose proper capacity lead acid battery with a nominal voltage at 48V. Also, you need to choose battery type as "AGM(default) or FLD"

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size. **Ring terminal:** 

**WARNING!** All wiring must be performed by a qualified person.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.





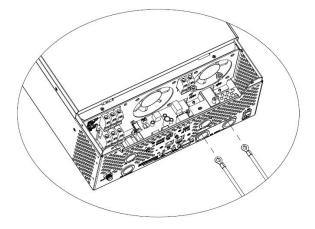
## Recommended battery cable and terminal size:

Model	Wire Size	Cable (mm²)	Torque value (max)
5KVA	1 x 2AWG	35	2 Nm

Note: for lead acid battery, the recommended charge current is 0.2C(C→battery capacity)

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Connect all battery packs as units requires. It's suggested to connect at least 200Ah capacity battery for 5KVA.
- 3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.





#### **WARNING: Shock Hazard**

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

**CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

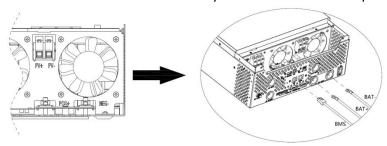
**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

## **Lithium Battery Connection**

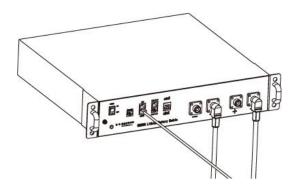
If choosing lithium battery for 5KVA, you are allowed to use the lithium battery only which we have configured. There're two connectors on the lithium battery, RJ45 port of BMS and power cable.

Please follow below steps to implement lithium battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size (same as Lead acid, see section Lead-acid Battery connection for details) .
- 2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.
- 3. Connect the end of RJ45 of battery to BMS communication port(RS485 or CAN) of inverter.



4. The other end of RJ45 insert to battery communication port(RS485 or CAN).



**Note:** if choosing lithium battery, make sure to connect the BMS communication cable between the battery and the inverter. You need to choose battery type as "lithium battery".

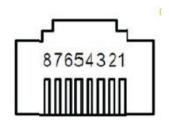
#### Lithium battery communication and setting

In order to communicate with battery BMS, you should set the battery type to "LI" in Program 5. Then the LCD will switch to Program 36, which is to set the protocol type. There are several protocols in the inverter. Please get instruction from manufacturer to choose which protocol to match the BMS.

#### 1. Connect the end of RJ45 of battery to BMS communication port of inverter

Make sure the lithium battery BMS port connects to the inverter is Pin to Pin, the inverter BMS port pin assignment shown as below:

Pin number	RS485 port CAN port	
1	RS485B	
2	RS485A	
3		
4		CANH
5		CANL
6		
7		
8		



## LCD setting

To connect battery BMS, need to set the battery type as "LI" in Program 05.

After set "LI" in Program 05, it will switch to Program 36 to choose communication type. There will be 2 options under Program 36, first is the RS485 communication type, and here will be 15 options(L01, L02...L15) under it; Second is the CAN communication type, and here will be another 15 options(L51, L52...L65) under it.

Note: you can only use one communication type RS485 or CAN in a time

05	Battery type	AGM (default)  BREE BLG  Flooded  Lithium (only suitable when communicated)  User-Defined  Lithium (solly suitable when communicated)  User-Defined  User-Defined  User-Defined (solly selected)  User-Defined (solly solly so	orge voltage and low DC 19, 20 and 21.
		communication)  If "User-Defined 2" is selected, battery c cut-off voltage can be set up in program recommended to set to the same voltage 20(full charging voltage point of lithium I stop charging when the battery voltage in	harge voltage and low DC 19, 20 and 21. It is a in program 19 and battery). The inverter will

			485
		Protocol 1	
			PECL LO: 036
			485
		Protocol 2	
36	RS485 Communication type		PECL LOZ 036
			•
		•	•
		•	485
		Protocol 15	
			PECL L15 036

		CAU
	Protocol 51	
		PŁCL LS! 038
		CAU
	Protocol 52	
CAN Communication type		PECL LS2 03 <mark>8</mark>
	•	
		•
	1	CRN .
		21111
	Protocol 65	
		PŁCL L6S 03 <b>6</b>

**Note:** when the battery type set to Li, the setting option 12, 13, 21 will change to display percent. **Note:** when the battery type set as "LI", the Maximum charge current can't be modified by the user. When the communication fail, the inverter will cut off output.

12	Setting SOC point back to utility source when selecting "SBU priority" or "Solar first" in program 01	62AC 50. 0 12 Default 50%, 10%~50% Settable
13	Setting SOC point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	RC26 95 0 13 Default 95%, 30%~100% Settable
21	Low DC cut-off SOC If "LI" is selected in program 5, this program can be set up	CUL! 20* 02 Î  Default 20%, 5%~30% Settable

**Note:** Any questions about communicating with BMS, please consult with manufacturer.

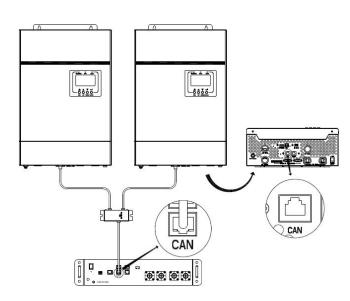
## Communicating with battery BMS in parallel system

If need to use communicate with BMS in a parallel system, an external RS485/CAN HUB is needed to converge the communication cables from the parallel inverters to lithium battery.

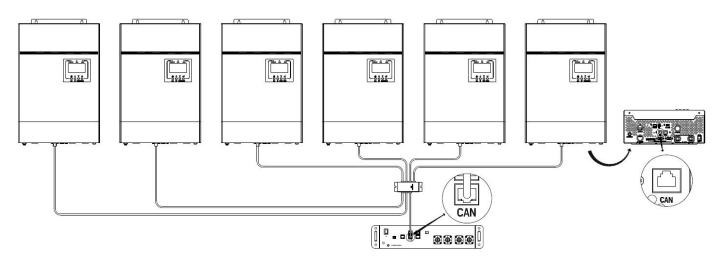
#### RS485/CAN Hub:



#### Two inverters in parallel:



#### Six inverters in parallel:



**Note:** The above diagrams described the parallel system communicate with lithium battery in CAN communication type, and it is the same to the RS485 communication type.

**Note:** The above diagrams show the communication wiring of 2 units and 6 units parallel using. For parallel operation with 3, 4, or 5 units, the communication wiring is similar.

## **AC Input/Output Connection**

CAUTION!! Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A for 5KVA.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

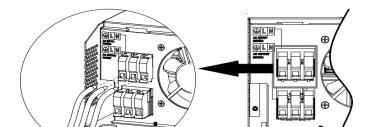
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

#### Suggested cable requirement for AC wires

Model	Model Gauge Cable (mm²)		Torque Value	
5KVA	10 AWG	6	1.2 Nm	

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor first.
  - **Yellow-green** L→LINE (brown or black) N→Neutral (blue)





#### **WARNING:**

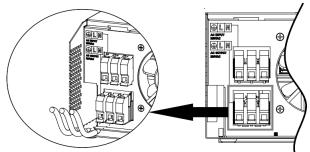
Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor 🖨 first.

**⇒**Ground (yellow-green)

**L**→**LINE** (brown or black)

N→Neutral (blue)



5. Make sure the wires are securely connected.

#### **CAUTION: Important**

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with manufacturer of air conditioner that if it's equipped with time-delay function before installation. Otherwise, this off grid solar inverter will trigger overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

## **PV Connection**

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It'' very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Cable (mm²)	Torque value (max)
5KVA	1 x 12AWG	4	1.2 Nm

#### **PV Module Selection:**

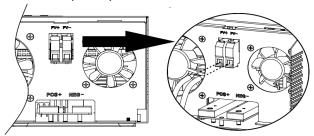
When selecting proper PV modules, please be sure to consider below parameters:

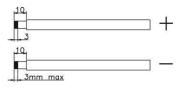
- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL	5KVA	
Max. PV Array Open Circuit Voltage	450Vdc	
PV Array MPPT Voltage Range	120Vdc~430Vdc	

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- 2. Check correct polarity of connection cable from PV modules and PV input



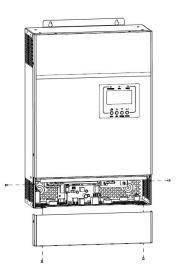


connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

3. Make sure the wires are securely connected.

## **Final Assembly**

After connecting all wiring, please put bottom cover back by screwing two screws as shown below.



## **Communication Connection**

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

## **Dry Contact Signal**

There is one dry contact available on the rear panel. When program 24 is set as "disable", it could be used to deliver signal to external device when battery voltage reaches warning level. When program 24 is set as "enable" and the unit is working in battery mode, it could be used to trigger the grounding box to connect neutral and grounding of AC output together.

When program 24 is set as "disable" (default setting):

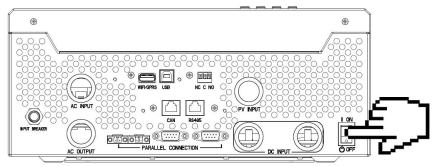
Unit Status		Condition		Dry contact port: NC C NO	
				NC & C	NO & C
Power Off	Unit is off an	d no output is	powered.	Close	Open
	Output is por	wered from Util	lity.	Close	Open
	Output is powered	Program 01 set as Utility	Battery voltage < Low DC warning voltage	Open	Close
Power On	from Battery or Solar.		Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
		Program 01 is set as	Battery voltage < Setting value in Program 12	Open	Close
		SBU or Solar first	Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open

When program 24 is set as "enable":

Unit Status	Condition	Dry contact port: NC C NO		
		NC & C	NO & C	
Power Off	Unit is off and no output is powered.	Close	Open	
Dower On	Unit works in standby mode, line mode or fault mode	Close	Open	
Power On	Unit works in battery mode or power saving mode	Open	Close	

## **Operation**

## **Power ON/OFF**

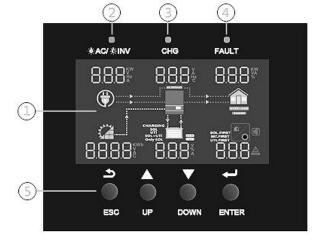


Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

## **Operation and Display Panel**

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons

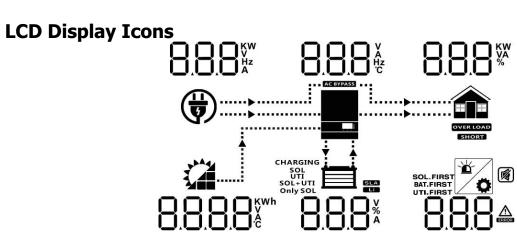


#### **LED Indicator**

LED Indicator			Messages	
<b>☀AC</b> / <b>☀INV</b> Green		Solid On	Output is powered by utility in Line mode.	
AC/ ACINV	Green	Flashing	Output is powered by battery or PV in battery mode.	
* CHG	Cucon	Solid On	Battery is fully charged.	
₩ UNU	Green	Flashing	Battery is charging.	
<b>△ FAULT</b>	Red	Solid On	Fault occurs in the inverter.	
Z!\ FAULI		Flashing	Warning condition occurs in the inverter.	

#### **Function Buttons**

Button	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode



Icon	Description							
AC Input Informa	tion							
	AC input icon							
	Indicate AC input power, AC input voltage, AC input frequency, AC input current							
AC BYPASS	Indicate AC power loads in bypass							
	PV Input Information							
	PV input icon							
8.8.8.8 <sup>§</sup>	Indicate PV power, PV voltage, PV current, etc							
Output Informati	on							
-	Inverter icon							
8.8.8 <del>k</del>	Indicate output voltage, output current, output frequency, inverter temperature							
Load Information								
	Load icon							
8.8.8 <sup>%</sup>	Indicate power of load, power percentage of load							
OVER LOAD	Indicate overload happened							
SHORT	Indicate short circuit happened							
<b>Battery Informat</b>								
	Indicate battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.							
8.8.8	Indicate battery voltage, battery percentage, battery current							
SLA	Indicate SLA battery							
Li	Indicate lithium battery							
CHARGING SOL SOL+UTI Only SOL	Indicate charging source priority: solar first, solar and utility, or only solar							
Other Information								
SOL.FIRST BAT.FIRST UTI.FIRST	Indicate output source priority: solar first, utility first, SBU mode or SUB mode							
	Indicate warning code or fault code							
-	Indicate a warning or a fault is happening							
	Indicate it's during setting values							
	Indicate the alarm is disabled							

In AC mode, battery icon will present Battery Charging Status					
Status	Battery voltage	LCD Display			
	<2V/cell	4 bars will flash in turns.			
Constant Current	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.			
mode / Constant Voltage mode	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.			
	> 2.167.\/aall	Bottom three bars will be on and the top			
	> 2.167 V/cell	bar will flash.			
Floating mode. Batteries are fully charged.		4 bars will be on.			

In battery mode, battery icon will present Battery Capacity					
Load Percentage	Battery Voltage	LCD Display			
	< 1.717V/cell				
	1.717V/cell ~ 1.8V/cell				
Load >50%	1.8 ~ 1.883V/cell				
	> 1.883 V/cell				
	< 1.817V/cell				
	1.817V/cell ~ 1.9V/cell				
50%> Load > 20%	1.9 ~ 1.983V/cell				
	> 1.983				
	< 1.867V/cell				
	1.867V/cell ~ 1.95V/cell				
Load < 20%	1.95 ~ 2.033V/cell				
	> 2.033				

## **LCD Setting**

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. Then press "ENTER" button to confirm the selection or ESC button to exit.

Program	Description	Setting Option			SAI EIRSY
		Solar first	ՈԲԵՐ	SOL	
		will supply power the Utility provides power - Solar energy is not a	power to the I sufficient to po loads at the sa to the loads o vailable	wer all conne me time. nly when any	priority. ected loads, battery energ one condition happens: g voltage or the setting
		Utility first (default)	0P.P.C	UEI	UTILFIRST
01	Output source priority: To configure load power	Utility will provide pow Solar and battery ener utility power is not ava	rgy will provide	-	•
	source priority	SBU priority	OPPC	SbU	BAT.FIRST O
		Solar energy provides If solar energy is not s supply power to the lo Utility provides power either low-level warning	sufficient to po bads at the san to the loads o	wer all conne ne time. nly when bati	ected loads, battery will tery voltage drops to
		SUB priority	OPPC	SUb	SOL FIRST O
		Solar energy provides If solar energy is not s utility will power loads Battery provides powe sufficient and there is	sufficient to po at the same t er to the loads	wer all conne ime.	ected loads, solar and
02	Maximum charging current: set total charging current for solar and utility chargers.  (Max. charging current = utility charging current + solar charging current)	Default 60A, 0A~100		lož	
03	AC input voltage range	UPS  If selected, acceptable Generator	e AC input vol		ill be within 90~280VAC
		If selected, acceptable In this mode, the MA			ill be within 90~280VAC

		Saving mode					
	Power saving mode	If disabled, no inverter outpu		iecteu ioau	is low or high	n, the on/off	status of
04	enable/disable	Saving mode		_			
		If enabled, the low or not dete		Verter will b		onnected load	l is pretty
		AGM (default)			,		
		686 <u>6</u>	865	009	i		
		Flooded			0		
		68 <i>FF</i>	FLd	009	· )		
		Lithium (only s	uitable when	communica	ated with BMS	5)	
		68FF	LI	009	)		
		User-Defined			~		
05	Battery type	If "User-Define voltage can be	d" is selected		narge voltage	and low DC	cut-off
		User-Defined 2 communication	(suitable w	hen lithium		out BMS	
		If "User-Define voltage can be	d 2" is select set up in pro	ed, battery ogram 19, 2	0 and 21. It i	s recommend	led to set to
		the same volta battery). The in setting.					
	Auto restart when overload	Restart disable	(default)	_	Restart enab	ole	
06	occurs	LdCS	d1 S	008	LdCS	ENR	006
	Auto restart when over	Restart disable	(default)		Restart enab	ole	0
07	temperature occurs	EATS	al S	001	EAFS	ENA	ດດຊໍ
	Output voltage	230V (default)			220V		0
	Output voltage *This setting is only available when the inverter	ONFn	230	008	]NFn	920	008
08	is in standby mode (Switch	240V		n.	208V		0
	off).	ONFo	240	008	3NFn	<b>508</b>	800
	Output frequency *This setting is only	50Hz (default)		ō	60Hz		o
09	available when the inverter is in standby mode (Switch off).	OUFŁ	50	009	JUEF	<b>60</b>	009
10	Number of series batteries connected	<b>ЫЯ Ы П</b> (e.g. Showing	batteries are	connected	in 4 series)		

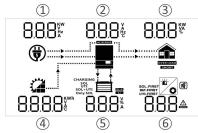
11	Maximum utility charging current Note: If setting value in Program 02 is smaller than that in Program 11, the inverter will apply charging current from Program 02 for utility charger	☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01	Default 46.0V, 44.0V~51.2V Settable
13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	Default 54.0V, 48.0V~58.0V Settable
		If this off grid solar inverter is working in Line, Standby or Fault mode, charger source can be programmed as below:
		Solar first  Solar energy will charge battery as first priority.  Utility will charge battery only when solar energy is not available.
14	Charger source priority: To configure charger source priority	Solar and Utility Solar energy and utility will both charge battery.
		Only Solar  Solar energy will be the only charger source no matter utility is available or not.
		If this off grid solar inverter is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.
15	Alarm control	Alarm on (default) Alarm off
15	Aldilli Collifol	6022 ON 015 6022 OFF 015
16	Backlight control	Backlight on (default)  Backlight off
	-	ГСЯР OU 018 ГЕЯР OEE 018
17	Beeps while primary source is interrupted	Alarm on (default)  Alarm off  ALAI OFF OII
	Overload bypass:	Bypass disable (default)  Bypass enable
18	When enabled, the unit will transfer to line mode if overload occurs in battery mode.	646 912 018 PA6 EUB 018
19	Bulk charging voltage (C.V voltage). If self-defined is selected in program 5, this program can be set up	Default 56.4V, 48.0V~58.4V Settable

20	Floating charging voltage. If self-defined is selected in program 5, this program can be set up			□° □ I 8.4V Settable			
21	Low DC cut-off voltage. If self-defined is selected in program 5, this program can be set up	Default 42.0		O Settable	_		
23	AC output mode *This setting is only available when the inverter is in standby mode (Switch off). Note: Parallel operation can only work when battery connected	It requires 3 three-phase 6 Please select "3P2" in program 23 f Be sure to co Do NOT conn	inverters to equipment, "3P1" in program 23 for for the invertencet share cuestions.	in parallel wi support 1 inverter in cogram 23 for the inverters ters connected current cable	th single phase each phase the inverters of connected to do to L3 phase.	h are on the sa on different ph	1 phase, "3P3" in ame phase.
24	Allow neutral and grounding of AC output is connected together: When enabled, inverter can deliver signal to trigger grounding box to short neutral and grounding(for expansion)	Disable: Neur (Default)  Enable: Neut  This function grounding bo	ral and ground and gro	nding of AC of able when the inverte	output is disconding the inverter is werking in	onnected.	it will
37	Real time settingYear	20 18		oзå	Default 2018	, range 2018~?	2099
38	Real time settingMonth	aon	15	038	Default 01, ra	ange 01~12	
39	Real time settingDate	48Y	13	03 <b>Š</b>	Default 01, ra	ange 01~31	
40	Real time settingHour	HOUF	13	OYÕ	Default 00, ra	ange 00~23	
41	Real time settingMinute	āi N	50	04 Î	Default 00, ra	ange 00~59	
42	Real time settingSecond	SEC	50	ОЧŽ	Default 00, ra	ange 00~59	

		Battery equalization enab	le	Battery equalization disable(default)			
43	Battery equalization	E9 ENR	ОЧŠ	E9 815 843°			
15	Dattery equalization	If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.					
44	Battery equalization voltage	EQU 584° (	- N N				
		Default 54.0V, 48.0V~58	.4V Settable	2			
		111.11		Default Comin Emin 000min			
45	Battery equalized time			Default 60min, 5min~900min Settable			
		E9E 60	04Š				
		ח וה					
46	Battery equalized timeout			Default 120min, 5min~900min Settable			
		כטרט וסט	04 <b>Š</b>	Settable			
		885 887 150	סרט				
47	Equalization interval			Default 30days, 1 days~90 days			
7/	Lqualization interval		0	Settable			
		E9 30	0ฯำ้	Carrelination activated increased at the			
		Equalization activated im	o '	n Equalization activated immediately off(default)			
	Equalization activated immediately	E9 ON 1	34 <b>8</b>	E9 OFF 048			
48				program 43, this program can be setup.			
	immediately	immediately and LCD main page will shows "Eq". If "Off" is selected, it will cancel equalization function until next activated equalization time arrives					
				me, "Eq" will not be shown in LCD			
		main page. 0000(default)	The t	time allows utility to charge the battery.			
		Allow utility to charge	e the Use 4	4 digits to represent the time period, the			
	Likilika ahausina kissa	battery all day run.	utility	er two digits represent the time when y start to charge the battery, setting			
49		CHC FLY		e from 00 to 23, and the lower two s represent the time when utility end to			
19	Utility charging time		charg 23.	ge the battery, setting range from 00 to			
		0000 0	(eg:	2320 represents the time allows utility			
			next	day 20:59, and the utility charging is			
		0000(default)		ibited outside of this period) time allows inverter to power the load.			
		Allow inverter to power load all day run.	r the Use 4	4 digits to represent the time period, the er two digits represent the time when			
		,	inver	rter start to power the load, setting			
50	AC output time	ONG FIY	digits	e from 00 to 23, and the lower two s represent the time when inverter end			
	,		to po 23.	ower the load, setting range from 00 to			
		0000 0		2320 represents the time allows inverter ower the load is from 23:00 to the next			
			day 2	20:59, and the inverter AC output power ohibited outside of this period)			
	<u> </u>	<u> </u>	la bit	ornarce outside of this period)			

## **Display Information**

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: voltage, frequency, current, power, firmware version.



(4)	(5) (6)
Setting Information	LCD display
① AC Input voltage	220 2201 0.
② Output voltage	230° 2 <u>3</u> 0° 8.1 <sub>%</sub>
③ Load percentage	
4 PV input voltage	•
(5) Battery voltage	CHARGING SOL-FIRST
6 Battery charging stage	3860° 564° 60
(Default Display Screen)	300.0 30.1
① AC Input frequency	
② Output frequency	
③ Load power in VA	
④ PV energy sum in KWH	CHARGING
⑤ Battery percentage	SOL-UTI SOL-FIRST
6 Battery charging stage	
① AC Input current	ער ורי פונ
② Output current	7.14
③ Load percentage	( <del>)</del>
④ PV input current	CHANGE
⑤ Battery charging current	30W1 50PRET
6 Battery charging stage	6.8° 56.6° Co
① AC input power in Watts	1 IU. 3 IO IUU.
② Inverter temperature	
③ Load power in Watts	
④ PV energy sum in KWH	CHARGING
⑤ Battery percentage	3.4
6 Battery charging stage	0.2*** 88.0* Cu
	040 00 PS I
Firmura	
Firmware version	
(CPU1: 040-00-b21; CPU2:041-00-b21)	CHARGING SOL-FIRST
	041 00 851
	IS 20 IO
Time	
(15:20:10, December 15, 2018)	CHARGING CHARGING
	3.4
	20 I8 I2 IS

# **Operating Mode Description**

Operation mode	Description	LCD display				
Standby mode / Power saving mode  Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.  CHARGING SOL-UTI  CHARGING SOL	Charging by utility  CHARGING SOLHUTI  No charging			
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy  CHARGING SOL-UTI  CHARGING SOL-UTI  CHARGING SOL-UTI  CHARGING SOL-UTI	Charging by utility  CHARGING SOL-UTI  No charging			
Line Mode	The unit will provide output power from the mains. It can also charge the battery at line mode.	Charging by PV energy  CHARGING  CHARGING  CHARGING  CHARGING  SOL  SOL  SOL  SOL  SOL  SOL  SOL  SO				
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy  Sol.  Power from battery only				

## **Parallel Installation Guide**

## Introduction

This inverter can be used in parallel with two different operation modes.

- 1. Parallel operation in single phase with up to 6 units.
- 2. Maximum 6 units work together to support 3-phase equipment. Four units support one phase maximum.

**NOTE:** If the package includes share current cable and parallel cable, the inverter is default supported parallel operation. You may skip section 3. If not, please purchase parallel kit and install this unit by following instruction from professional technical personnel in local dealer.

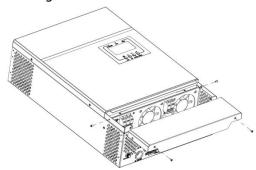
## **Package Contents**

In parallel kit, you will find the following items in the package:

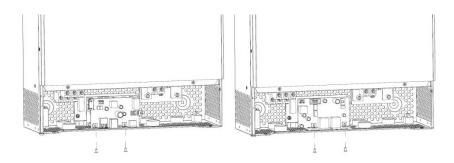


## **Parallel Board Installation**

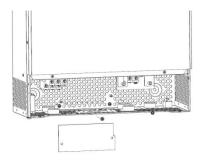
**Step 1:** Remove wire cover by unscrewing all screws.



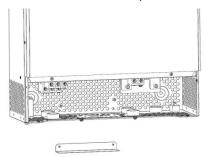
**Step 2:** Remove WiFi/GPRS communication board and CAN/RS485 communication board by unscrewing screws as below chart.



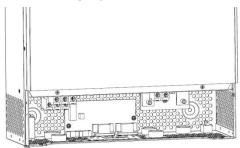
**Step 3:** Remove two screws as below chart and remove 2-pin and 14-pin cables. Take out the board under the communication boards.



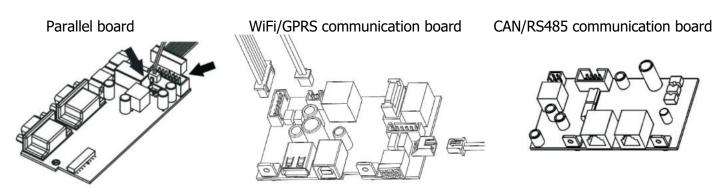
**Step 4:** Remove two screws as below chart to take out cover of parallel communication.



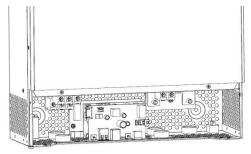
**Step 5:** Install new parallel board with 2 screws tightly.



**Step 6:** Re-connect 2-pin and 14-pin to original position.



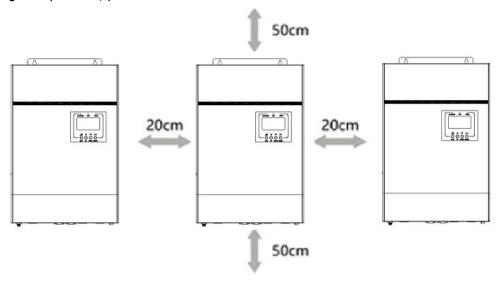
**Step 7:** Put communication boards back to the unit.



**Step 8:** Put wire cover back to the unit. Now the inverter is providing parallel operation function.

#### **Mounting the Unit**

When installing multiple units, please follow below chart.



**NOTE:** For proper air circulation to dissipate heat, allow a clearance of approx. 20cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

#### **Wiring Connection**

The cable size of each inverter is shown as below Recommended battery cable and terminal size for each inverter:

Model	Wire Size	Cable (mm²)	Torque value (max)
5KVA	1 x 2AWG	35	1.2 Nm





**WARNING:** Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle. Recommended AC input and output cable size for each inverter:

Model	Gauge	Cable (mm²)	Torque Value
5KVA	10 AWG	6	1.2 Nm

**CAUTION!!** Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input.

Recommended breaker specification of battery for each inverter:

Model	1 unit*
5KVA	150A / 60VDC

<sup>\*</sup>If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

## Recommended breaker specification of AC input with single phase:

Model	2 units	3 units	4 units	5 units	6 units
5KVA	100A/230VAC	150A/230VAC	200A/230VAC	250A/230VAC	300A/230VAC

**Note1:** You can use 50A breaker for only 1 unit, and each inverter has a breaker at its AC input.

**Note2:** Regarding three phase system, you can use 4 poles breaker, the rating is up to the current of the phase which has the maximum units. Or you can follow the suggestion of note 1.

## Recommended battery capacity

Inverter parallel numbers	2	3	4	5	6
Battery Capacity	400AH	600AH	800AH	1000AH	1200AH

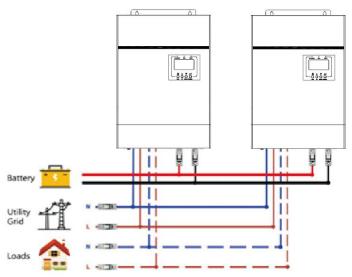
**WARNING!** Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

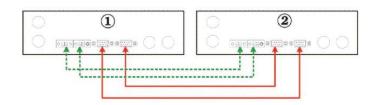
## **Parallel Operation in Single Phase**

**WARNING!** All inverters must be connected to the same batteries and ensure each group of cables from the inverters to the batteries in the same length.

#### Two inverters in parallel:

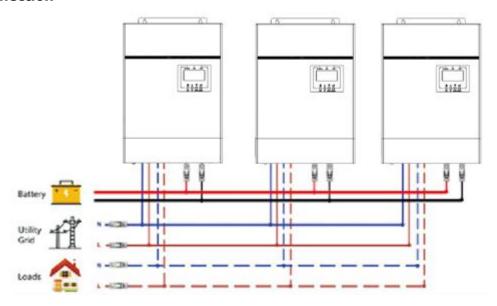
#### **Power Connection**



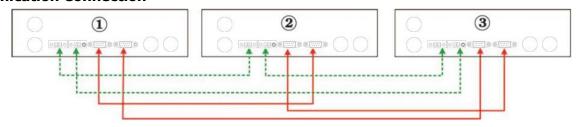


## Three inverters in parallel:

## **Power Connection**

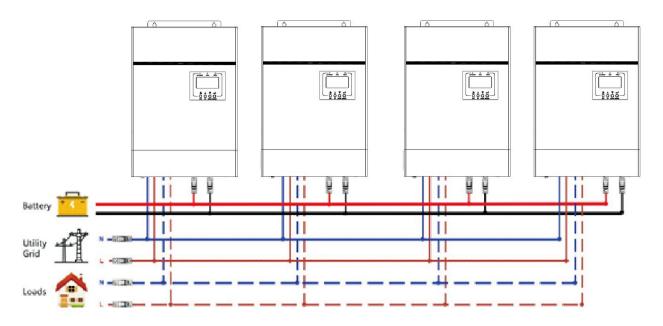


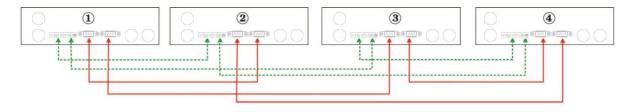
## **Communication Connection**



## Four inverters in parallel:

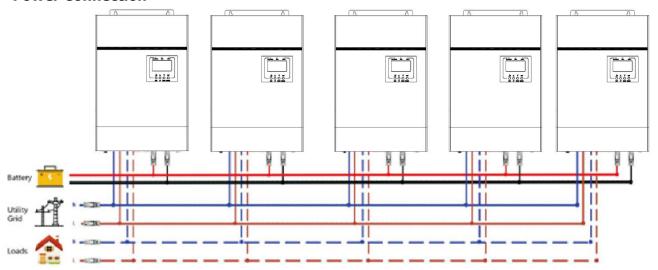
## **Power Connection**



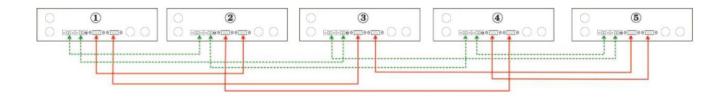


## Five inverters in parallel:

## **Power Connection**

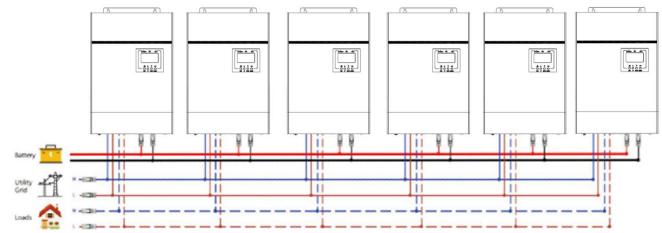


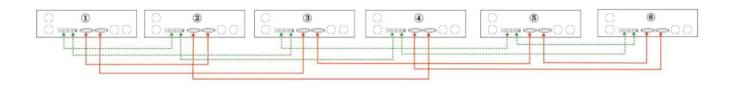
## **Communication Connection**



## Six inverters in parallel:

## **Power Connection**



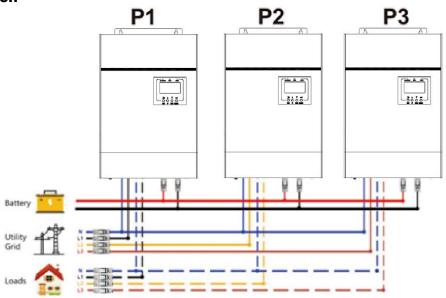


## **Parallel Operation in Three Phase**

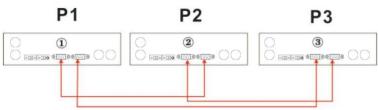
**WARNING!** All inverters must be connected to the same batteries and ensure each group of cables from the inverters to the batteries in the same length.

One inverter in each phase:

#### **Power Connection**

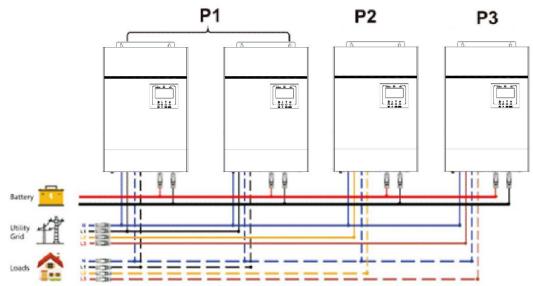


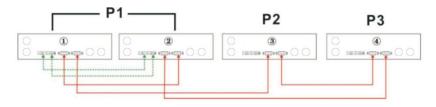
#### **Communication Connection**



Two inverters in one phase and only one inverter for the remaining phases:

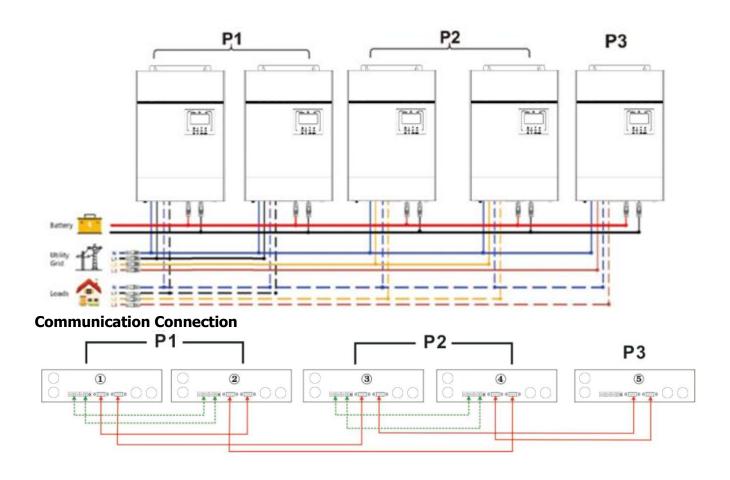
## **Power Connection**





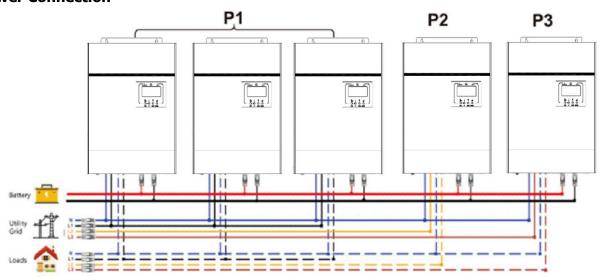
## Two inverters in two phases and only one inverter for the remaining phase:

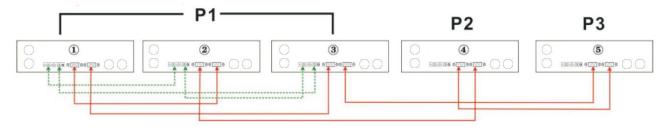
## **Power Connection**



Three inverters in one phase and only one inverter for the remaining two phases:

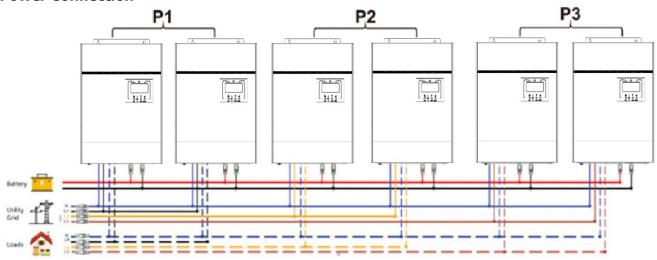
## **Power Connection**



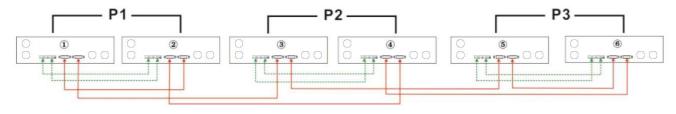


## Two inverters in each phase:

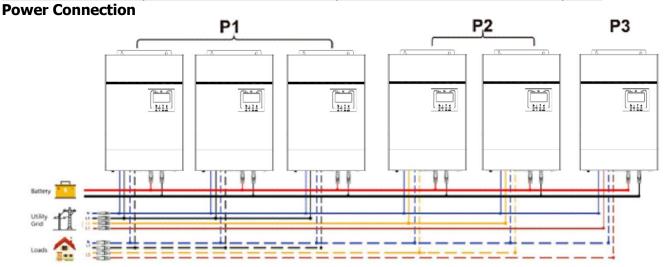
## **Power Connection**

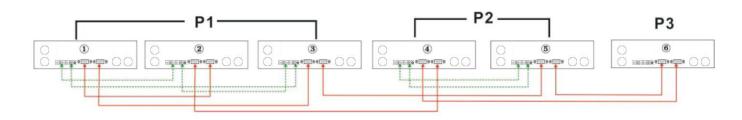


## **Communication Connection**



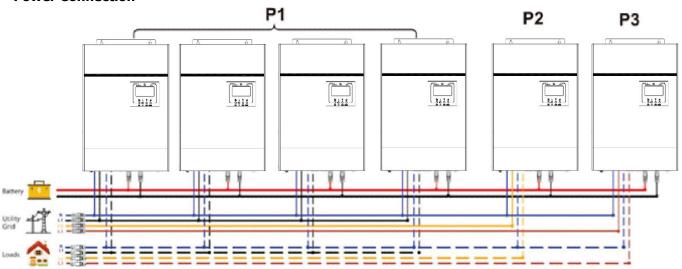
Three inverters in one phase, two inverters in second phase and one inverter for the third phase:



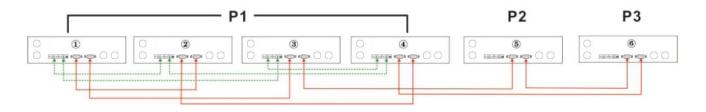


Four inverters in one phase and one inverter for the other two phases:

#### **Power Connection**



#### **Communication Connection**



**WARNING:** Do not connect the current sharing cable between the inverters which are in different phases.

Otherwise, it may damage the inverters.

## **PV Connection**

Please refer to user manual of single unit for PV Connection on Page 11

**CAUTION:** Each inverter should connect to PV modules separate

## **LCD Setting and Display**

Refer to Program 23 on Page 19

## **Parallel in Single Phase**

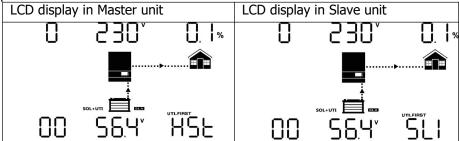
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 23 of each unit. And then shut down all units.

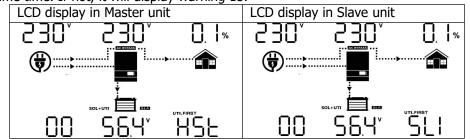
**NOET:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.



NOTE: Master and slave units are randomly defined.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If not, it will display warning 15.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

#### **Parallel in Three Phase**

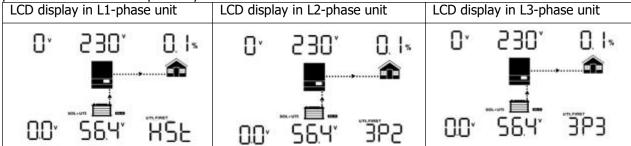
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

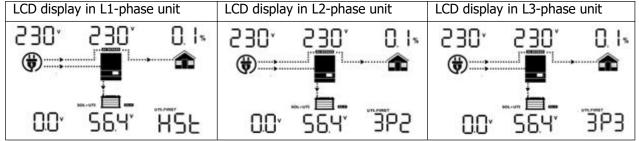
Step 2: Turn on all units and configure LCD program 23 as P1, P2 and P3 sequentially. Then shut down all units.

**NOET:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on all units sequentially.



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, if will display warning 15/16 and they will not work in the line mode.



Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

## **Fault Reference Code**

Fault Code	Fault Event	Icon on
01	Fan is locked	
02	Over temperature	82-
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited	05
06	Output voltage is too high.	06-
07	Overload time out	
08	Bus voltage is too high	08-
09	Bus soft start failed	
51	Over current or surge	S I
52	Bus voltage is too low	52
53	Inverter soft start failed	53
55	Over DC voltage in AC output	55-
56	Battery connection is open	55
57	Current sensor failed	57-
58	Output voltage is too low	58-
60	Negative power fault	60 <b>–</b>
61	PV voltage is too high	6 I <b>–</b>
62	Internal communication error	<b>62–</b>
80	CAN fault	80-
81	Host loss	8 1

# **Warning Indicator**

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
02	Over temperature	Beep once every second	024
03	Battery is over-charged	Beep once every second	034
04	Low battery	Beep once every second	044

		I	
07	Overload	Beep once every 0.5 second	074
10	Output power derating	Beep twice every 3 seconds	
12	Solar charger stops due to low battery	Beep once every second	<b>!5</b> ®
13	Solar charger stops due to high PV voltage	Beep once every second	13*
14	Solar charger stops due to overload	Beep once every second	ΙHΔ
15	Parallel input utility grid different	Beep once every second	<u> 15</u> ^
16	Parallel input phase error	Beep once every second	15△
17	Parallel output phase loss	Beep once every second	174
18	Buck over current	Beep once every second	18⁴
19	Battery disconnect	No beep	19^
20	BMS communication error	Beep once every second	<u>20</u> ^
21	PV power insufficient	Beep once every second	2 14
22	Parallel forbidden without battery	Beep once every second	55*
33	BMScommunication loss	Beep once every second	334
34	Cell over voltage	Beep once every second	344
35	Cell under voltage	Beep once every second	35^
36	Total over voltage	Beep once every second	36^
37	Total under voltage	Beep once every second	374
38	Discharge over voltage	Beep once every second	384
39	Charge over voltage	Beep once every second	39^
40	Discharge over temperature	Beep once every second	40 4
41	Charge over temperature	Beep once every second	4 14
42	Mosfet over temperature	Beep once every second	424
43	Battery over temperature	Beep once every second	434
44	Battery under temperature	Beep once every second	444
45	System shut down	Beep once every second	454

## **Battery Equalization**

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalizationalso helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

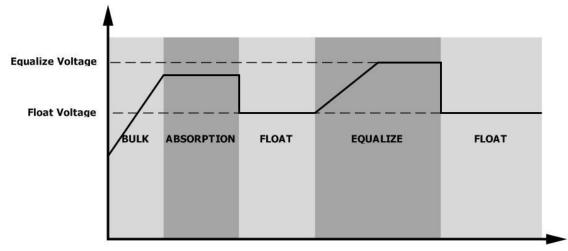
#### How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 43 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 47.
- 2. Active equalization immediately in program 48.

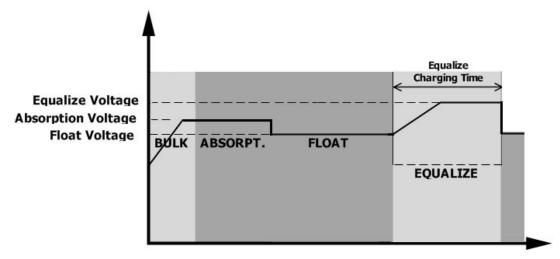
#### When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

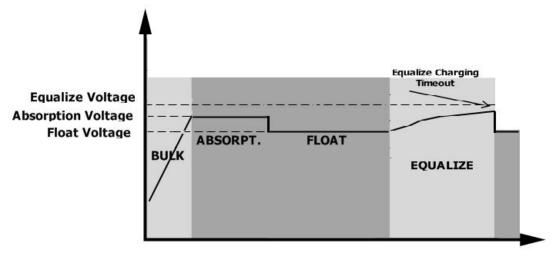


## Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



## **Specifications**

Table 1 Line Mode Specifications

Table 1 Line Mode Specifications			
INVERTER MODEL	5KVA		
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	230Vac		
Low Loss Voltage	170Vac $\pm$ 7V (UPS); 90Vac $\pm$ 7V (Appliances)		
Low Loss Return Voltage	$180  extsf{Vac} \pm 7  extsf{V}  ext{ (UPS); } 100  extsf{Vac} \pm 7  extsf{V}  ext{ (Appliances)}$		
High Loss Voltage	280Vac $\pm$ 7V		
High Loss Return Voltage	270Vac $\pm$ 7V		
Max AC Input Voltage	300Vac		
Nominal Input Frequency	50Hz / 60Hz (Auto detection)		
Low Loss Frequency	40±1Hz		
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65 ± 1Hz		
High Loss Return Frequency	$63\pm1$ Hz		
<b>Output Short Circuit Protection</b>	Circuit Breaker		
Efficiency (Line Mode)	>95% ( Rated R load, battery full charged )		
Transfer Time	<20ms @ Single		
Transfer Time	<30ms @ Parallel		
Output power derating: When AC input voltage drops to 170V, the output power will be derated.	Output Power Rated Power 20% Power  90V 170V 280V Input Voltage		

Table 2 Inverter Mode Specifications

Table 2 Inverter Mode Specifications		
INVERTER MODEL	5KVA	
Rated Output Power	5KVA/5KW	
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230 $Vac\pm5\%$	
Output Frequency	50Hz	
Peak Efficiency	93%	
Overload Protection	5s@≥150% load; 10s@110%~150% load	
Surge Capacity	2* rated power for 5 seconds	
Nominal DC Input Voltage	48Vdc	
Cold Start Voltage(Lead-Acid Mode)	46.0Vdc	
Cold Start SOC(Li Mode)	30%	
Low DC Warning Voltage	44.0Vdc @ load < 20%	
(Lead-Acid Mode)	$42.8$ Vdc @ $20\% \le load < 50\%$ $40.4$ Vdc @ $load \ge 50\%$	
Low DC Warning Poturn Voltage	46.0Vdc @ load < 20%	
Low DC Warning Return Voltage (Lead-Acid Mode)	$44.8$ Vdc @ $20\% \le load < 50\%$ $42.4$ Vdc @ $load \ge 50\%$	
Low DC Cut off Voltage	42.0Vdc @ load < 20%	
Low DC Cut-off Voltage (Lead-Acid Mode)	$40.8$ Vdc @ $20\% \le load < 50\%$ $38.4$ Vdc @ $load \ge 50\%$	
Low DC Cut-off Voltage (Li Mode)	42.0Vdc	
Low DC Warning SOC (Li Mode)	Low DC Cut-off SOC +5%	
Low DC Warning Return SOC (Li Mode)  Low DC Cut-off SOC +10%		
Low DC Cut-off SOC(Li Mode)	Default 20%, 5%~30% settable	
High DC Recovery Voltage	56.4Vdc	
High DC Cut-off Voltage	60.8Vdc	
No Load Power Consumption	<60W	

Table 3 Charge Mode Specifications

able 3 Charge Mode Specifications			
Utility Charging M	lode		
INVERTER MODEL		5KVA	
Charging Algorithm		3-Step	
Max. AC Charging Current		80Amp(@V <sub>I/P</sub> =230Vac)	
Bulk Charging	Flooded Battery	58.4Vdc	
Voltage	AGM / Gel Battery	56.4Vdc	
Floating Charging	<b>Voltage</b>	54Vdc	
Charging Curve		Battery Voltage, per cell  Charging Current, %  Voltage*  Voltage*  100%  To T1 - 10° T0, minimum 10mins, maximum Bhys.  Bulk (Constant Current)  (Constant Current)  Maintenance (Floating)	
MPPT Solar Charg			
Max. PV Array Po	wer	6000W	
Nominal PV Voltage		340Vdc	
Start-up Voltage		100Vdc±10Vdc	
PV Array MPPT Voltage Range		120Vdc~430Vdc	
Max. PV Array Open Circuit Voltage		450Vdc	
Max. PV Charging Current		100A	
Max. Charging Current (AC Charger Plus Solar Charger)		100A	

Table 4 General Specifications

INVERTER MODEL	5KVA	
Safety Certification	CE	
Operating Temperature Range	0℃ to 55℃	
Storage temperature	-15℃~ 60℃	
Humidity	5% to 95% Relative Humidity (Non-condensing)	
Altitude	<2000m	
Dimension(D*W*H), mm	470 x 320 x 135	
Net Weight, kg	12	

# **Trouble Shooting**

Duables	LCD/LED/D	Funlanation	Miles to de
Problem	LCD/LED/Buzzer	Explanation	What to do
Unit shuts down Automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low . (<1.91V/Cell)	1.Re-charge battery. 2.Replace battery.
No response after power on.	No indication.	1.The battery voltage is far too low. (<1.4V/Cell) 2.Battery polarity is connected reversed.	<ul><li>1.Check if batteries and the wiring are connected well.</li><li>2.Re-charge battery.</li><li>3.Replace battery.</li></ul>
Mains exist but the unit works in battery mode.	Input voltage is 0 on the LCD and green LED is flashing.	Input protector is tripped.	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	<ul><li>1.Check if AC wires are too thin and/or too long.</li><li>2.Check if generator (if applied) is working well or if input voltage range setting is correct.(UPS→Appliance)</li></ul>
	Green LED is flashing.	Set "Battery First" or "Solar First" as the priority of output source.	Change output source priority to Utility first.
When it's turned on, internal relay is switching on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 01	Fan fault	Replace the fan.
	Fault code 02	Internal temperature of component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
		Battery is over-charged.	Return to repair center.
	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 05	Output short circuited	Check if wiring is connected well and remove abnormal load.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1.Reduce the connected load. 2.Return to repair center
	Fault code 07	The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge	Restart the unit, if the error happens again, please
	Fault code 08/52	Bus voltage is too high/low	
	Fault code 55	Output voltage is unbalanced	return to repair center.
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.
	Fault code 60	Negative power fault	1.Check whether the AC output connected to the grid input. 2.Check whether Program 8 settings are the same for all parallel inverters 3.Check whether the current sharing cables are connected well in the same parallel phases. 4.Check whether all neutral wires of all parallel units are connected together. 5.If problem still exists, contact repair center.
	Fault code 61	The PV voltage is too high.	1.Check if spec of PV input meets requirements. 2.Restart the unit, if the error happens again, please return to repair center.
	Fault code 62	Internal communication error	Restart the unit, if the error happens again, please return to repair center.
	Fault code 80	CAN fault	1.Check whether the parallel communication cables are connected well.
	Fault code 81	Host loss	2.Check whether Program 23 settings are right for the parallel system.     3.If problem still exists, contact repair center